

716 PRINTER INTERROW TIMING TEST

A. PURPOSE OF TEST

1. This test is designed to measure the interrow timings on the 716 Print. These timings are derived from the Master Circuit Breakers and will give an indication of the stability of these breakers.
2. A REGULAR RUNNING OF THIS TEST IS REQUIRED. Interpretation of the printouts will show up potential troubles before errors actually occur on the printer. The timing chart shown gives ideal timings and should be used only as a guide for interpretation of the printouts.

B. METHOD OF TEST

1. The address register of the DSU steps each time a word is sent to the printer. By means of a storage channel instruction in DSU can be interrogated to keep track of the address register. A pre-calculated delay gets the program within range of the expected left time, then a series of store channel instructions are used to detect when the address register steps. A count of the store channels is kept for calculations.

The printer and the program are synchronized by the occurrence of 9 left and tend to run together except when the DSU is using storage to extract a word. During this time the printer gets ahead of the program. but this is accounted for in the program by decreasing the increment each pass and adding the delay during calculations.

C. AREA OF MACHINE REQUIRED

1. Units - MF, any size CF, CR, DS, PR
2. Storage - 00000-00523
and LOC. 777777 or 17777

D. PROGRAM CONTROL

- | | | |
|--------------|----------|-------------------------|
| 1. Card Deck | 000 | 9LD01 Diagnostic Loader |
| | 001-005 | Timing Test |
| | 006-014 | SPLAT |
| | 015 | TRA CARD, TRA 00030 |
| | 016, 017 | Blanks |

2. Printer Control Board
Regular Diagnostic Board

3. Sense Switches

- a) SSW 1 to 5 Not used
- SSW 6 UP Halts at end of test
- SSW 6 DOWN Repeat test

E. NORMAL STOPS

00146 Stops at end of test if sense switch 6 is UP.
Press start to repeat test.

F. ERROR STOPS

00066 Indicates accumulator is higher than storage
channel and compare loop. Possible DSU trouble. Restart
program; if stop reoccurs run appropriate diagnostics.

G. PRINTOUTS

Normal printouts will be as in the sample. The first eleven lines
contain no information other than they are the printouts from which
the timings occurred.

The next eleven lines contain the timigns in microseonds from 9 left
to the other left timings. (See sample printout). The timing between
9 left and 8 left is 16,572 microseconds or, if the decimal is moved
left three places, it would be 16.572 milliseconds.

H. COMMENTS

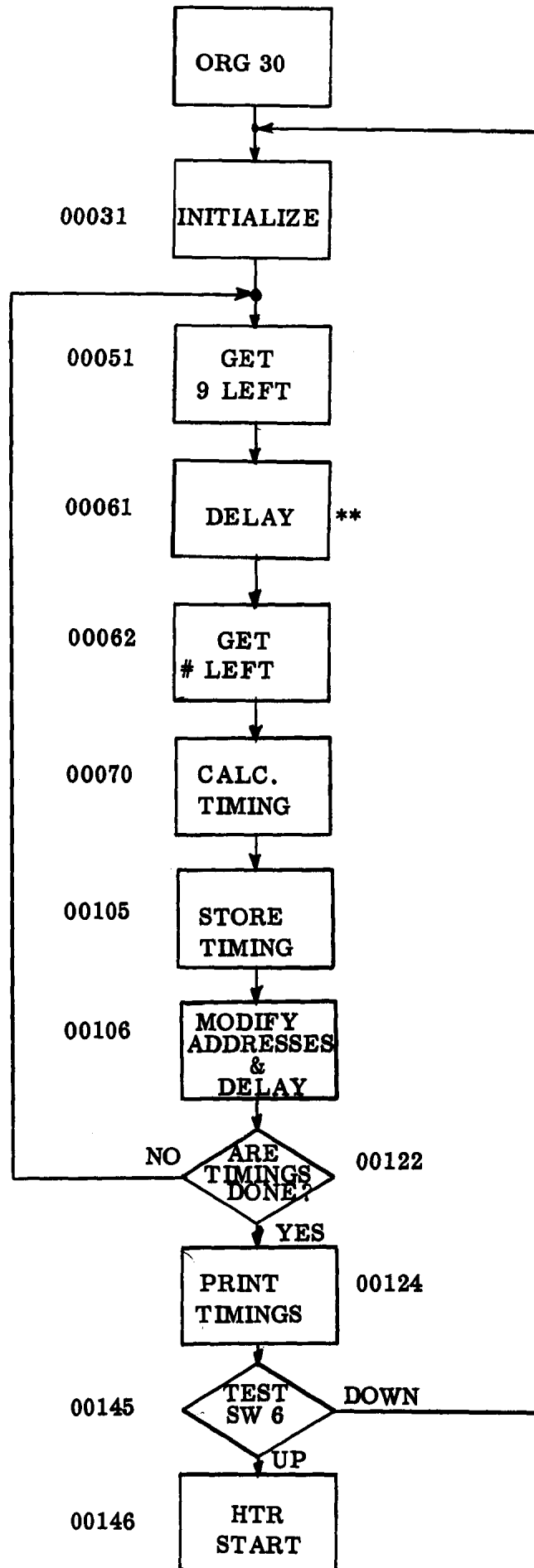
1. The only subroutine used in this test is "SPLAT" which is called in
to convert timings to decimal and printout timing information.
2. Diagnostic Engineering would appreciate reports on the results of
this test. Any suggestions for improvement or any peculiar conditions
which this test shows up are of interest to Diagnostic Engineering.
3. While running this test on printers being final tested, it was noted
that the timings increased beyond theoretical timings as the speed of
the printer decreased and as the printer speed increased the timings
dropped below theoretical timings. If timing differ widely from
theoretical, it is suggested that the sped of the machine be checked.

SAMPLE PRINTOUT

```
88 X7('28 '788 8 H+++H++H+BHIHGHG.PD (''' Z5 99 + 9999999999('(((  
88 X7('28 '788 8 H+++H++H+BHIHGHG.PD (''' Z5 99 + 9999999999('(((  
88 X7('28 '788 8 H+++H++H+BHIHGHG.PD (''' Z5 99 + 9999999999('(((  
88 X7('28 '788 8 H+++H++H+BHIHGHG.PD (''' Z5 99 + 9999999999('(((  
88 X7('28 '788 8 H+++H++H+BHIHGHG.PD (''' Z5 99 + 9999999999('(((  
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88 X7('28 '788 8 H+++H++H+BHIHGHG.PD (''' Z5 99 + 9999999999('(((  
88 X7('28 '788 8 H+++H++H+BHIHGHG.PD (''' Z5 99 + 9999999999('(((  
88 X7('28 '788 8 H+++H++H+BHIHGHG.PD (''' Z5 99 + 9999999999('(((  
88 X7('28 '788 8 H+++H++H+BHIHGHG.PD (''' Z5 99 + 9999999999('(((  
88 X7('28 '788 8 H+++H++H+BHIHGHG.PD (''' Z5 99 + 9999999999('(((  
88 X7('28 '788 8 H+++H++H+BHIHGHG.PD (''' Z5 99 + 9999999999('(((  
88 X7('28 '788 8 H+++H++H+BHIHGHG.PD (''' Z5 99 + 9999999999('(((  
88 X7('28 '788 8 H+++H++H+BHIHGHG.PD (''' Z5 99 + 9999999999('(((  
88 X7('28 '788 8 H+++H++H+BHIHGHG.PD (''' Z5 99 + 9999999999('(((
```

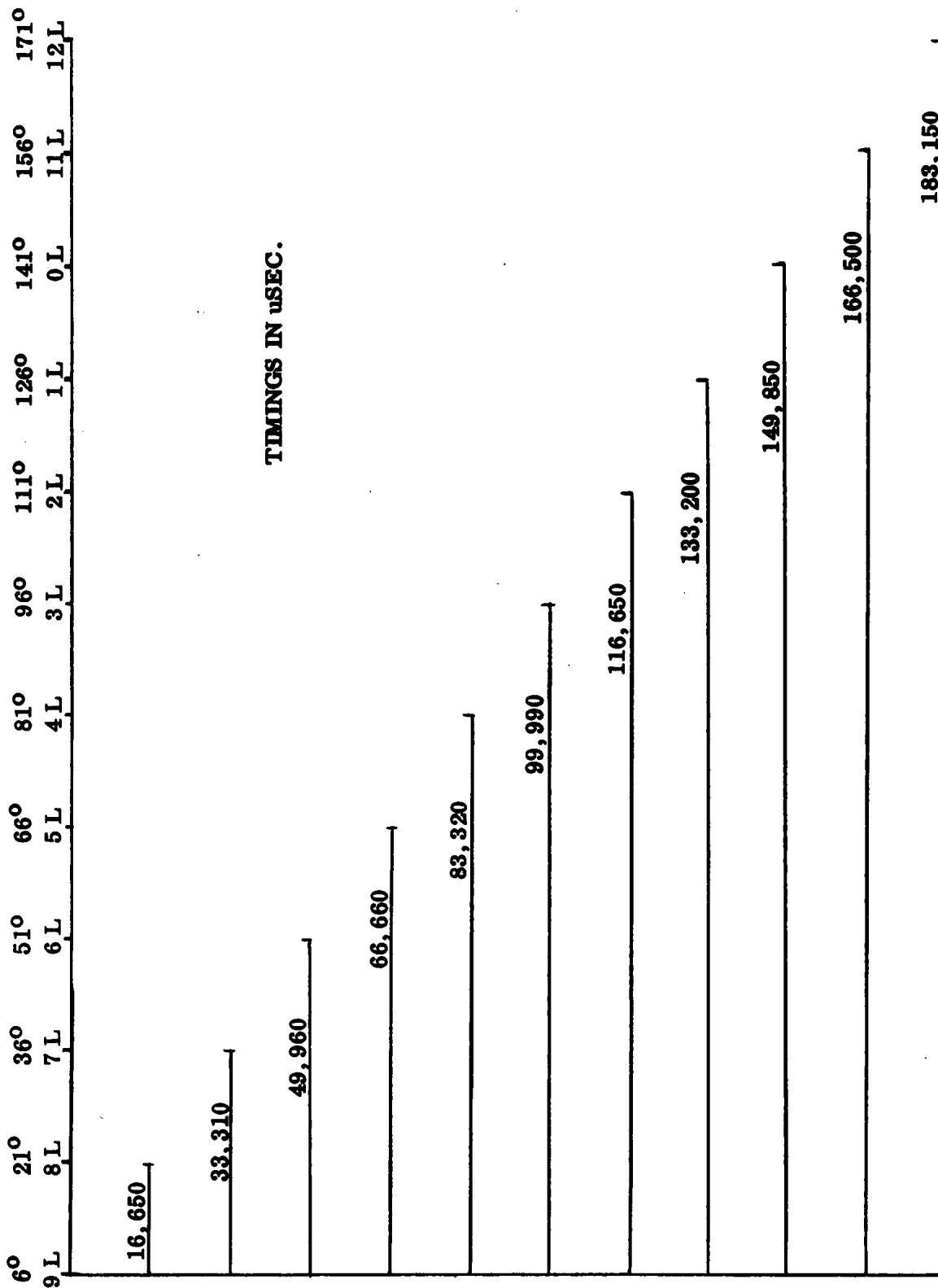
```
16572 MICROSECONDS 9 LEFT TO 8 LEFT.  
33648 MICROSECONDS 9 LEFT TO 7 LEFT.  
50700 MICROSECONDS 9 LEFT TO 6 LEFT.  
67644 MICROSECONDS 9 LEFT TO 5 LEFT.  
83724 MICROSECONDS 9 LEFT TO 4 LEFT.  
100032 MICROSECONDS 9 LEFT TO 3 LEFT.  
116316 MICROSECONDS 9 LEFT TO 2 LEFT.  
133416 MICROSECONDS 9 LEFT TO 1 LEFT.  
150744 MICROSECONDS 9 LEFT TO 0 LEFT.  
167796 MICROSECONDS 9 LEFT TO 11 LEFT.  
184152 MICROSECONDS 9 LEFT TO 12 LEFT.  
184152 MICROSECONDS 9 LEFT TO 12 LEFT.
```

716 PRINTER
INTERROW
TIMING TEST



Varies as delay increases
8-7-6-5-4-3-2-1-0-11-12

** Delay is varied for each timing



THEORETICAL TIMINGS
FROM 9 LEFT
FOR 716 PRINTER

```

*      PRINTER INTERROW TIMING TEST

                00030          ORG 24

00030  0766 00 0 01361  START  WPRA 1          SPACE PRINTER

00031  0500 00 0 00200          CLA INITA      RESTORE INCREMENT
00032  0601 00 0 00177          STO INCR

00033  0500 00 0 00201          CLA INITB      RESTORE INITIAL
00034  0601 00 0 00050          STO DELAY      DELAY.

00035  0500 00 0 00202          CLA INITC      RESTORE FIRST
00036  0601 00 0 00105          STO LOCNA     LOCATION.

00037  0500 00 0 00173          CLA PONE      RESTORE PRINTER
00040  0601 00 0 00175          STO PAHD      AHEAD DELAY.

00041  0600 00 0 00164          STZ SYNC      CLEAR STORE AREAS.
00042  0600 00 0 00165          STZ TEMPA
00043  0600 00 0 00166          STZ TEMPB
00044  0600 00 0 00171          STZ ROW
00045  0600 00 0 00170          STZ VARD
00046  0774 00 2 00013          AXT 11,2     SET XRB FOR TIMING LOOP.
00047  0774 00 1 00000  GET    AXT 0,1         RESET XRA
00050  0774 00 4 01204  DELAY  AXT 644,4       SET XRC FOR DELAY

*      SET UP CONTROL WORD, SELECT PRINTER + LOOK
*      FOR 9 LEFT.

00051  0500 00 0 00163          CLA CW        PUT CTRL WORD
00052  0601 00 0 77777          STO 32K      IN UPPER MEM.
00053  0766 00 0 01361          WPRA         SEL PRINTER
00054  0540 00 0 77777          RCHA 32K     GIVE COMMAND
00055  0640 00 0 00164          SCHA SYNC    INTERROGATE DSU
00056  0500 00 0 00164          CLA SYNC     SCHA INFO INTO ACC.
00057  0767 00 0 00030          ALS 24      SHIFT OUT HIGH ORDER
00060  -0100 00 0 00055          TNZ *-3     IS ACC ZERO

*      FOUND 9 LEFT-DELAY + LOOK FOR NEXT
*      LEFT TIME.

00061  2 00001 4 00061          TIX *,4,1    YES-TAKE DELAY
00062  0640 00 0 00165          SCHA TEMPA   INTERROGATE DSU
00063  0500 00 0 00165          CLA TEMPA    LOAD ACC
00064  0640 00 0 00166  SCHAD  SCHA TEMPB   INTERROGATE DSU
00065  0340 00 0 00166          CAS TEMPB    HAS ADR REG CHANGED
00066  0000 00 0 00066          HTR *        POSSIBLE DSU FAILURE, RERUN
00067  1 00003 1 00064          TXI SCHAD,1,3 NO-BACK THRU LOOP

*      FOUND NEXT LEFT TIME-STORE INDEX +
*      CALCUCULATE TIMINGS.

00070  0634 00 1 00171          SXA ROW,1    YES-STORE INDEX
00071  0534 00 4 00050          LXA DELAY,4  PUT DELAY IN XRC

```

| | | | | | | | |
|-------|-------|----|---|-------|-------|------------|-------------------------|
| 00072 | 0634 | 00 | 4 | 00170 | | SXA VARD,4 | STORE DELAY |
| 00073 | 0560 | 00 | 0 | 00171 | | LDQ ROW | FIND TOTAL DELAY |
| 00074 | 0200 | 00 | 0 | 00176 | | MPY 28US | THRU LOOP. |
| 00075 | -0600 | 00 | 0 | 00167 | | STQ TEMPC | STORE TOTAL DELAY |
| 00076 | 0500 | 00 | 0 | 00170 | | CLA VARD | GET VARIABLE DELAY |
| 00077 | 0400 | 00 | 0 | 00175 | | ADD PAHD | ADD PRINTER AHEAD DELAY |
| 00100 | 0601 | 00 | 0 | 00172 | | STO TOT | STORE IT. |
| 00101 | 0560 | 00 | 0 | 00172 | | LDQ TOT | FIND DELAY IN USEC |
| 00102 | 0200 | 00 | 0 | 00174 | | MPY 24US | AND ADD IT |
| 00103 | 0131 | 00 | 0 | 00000 | | XCA | TO LOOP DELAY |
| 00104 | 0400 | 00 | 0 | 00167 | | ADD TEMPC | FOR INTERROW |
| 00105 | 0601 | 00 | 0 | 00203 | LOCNA | STO RO | TIMING. |

* MODIFY ADDRESSES + CONSTANTS.

| | | | | | | | |
|-------|------|-------|---|-------|--|-------------|---|
| 00106 | 0500 | 00 | 0 | 00105 | | CLA LOCNA | STEP STORE |
| 00107 | 0400 | 00 | 0 | 00173 | | ADD PONE | LOCATION FOR |
| 00110 | 0601 | 00 | 0 | 00105 | | STO LOCNA | NEXT TIMING. |
| 00111 | 0500 | 00 | 0 | 00177 | | CLA INCR | DECREASE AMOUNT |
| 00112 | 0402 | 00 | 0 | 00173 | | SUB PONE | OF INCREMENT AS |
| 00113 | 0601 | 00 | 0 | 00177 | | STO INCR | TIMING PROGRESS. |
| 00114 | 0500 | 00 | 0 | 00050 | | CLA DELAY | INCREASE DELAY |
| 00115 | 0400 | 00 | 0 | 00177 | | ADD INCR | FOR NEXT TIMING. |
| 00116 | 0601 | 00 | 0 | 00050 | | STO DELAY | |
| 00117 | 0500 | 00 | 0 | 00175 | | CLA PAHD | INCREASE PRINTER |
| 00120 | 0400 | 00 | 0 | 00173 | | ADD PONE | AHEAD DELAY |
| 00121 | 0601 | 00 | 0 | 00175 | | STO PAHD | |
| 00122 | 2 | 00001 | 2 | 00047 | | TIX GET,2,1 | REPEAT TILL ALL TIMINGS ARE COMPLETED. |

* INTERROW TIMINGS COMPLETED

* PRINT OUT TIMINGS.

| | | | | | | | |
|-------|--------------|-------|---|-------|-------|------------------------------|------------------|
| 00123 | 0766 | 00 | 0 | 01361 | | WPRA 1 | SPACE PRINTER |
| 00124 | 0774 | 00 | 1 | 00013 | | AXT 11,1 | SET XRA TO PRINT |
| 00125 | 0500 | 00 | 1 | 00216 | PRINT | CLA RO+11,1 | OUT INTRROW |
| 00126 | 0074 | 00 | 4 | 00455 | | TSX BTEN,4 | TIMINGS. |
| 00127 | 0761 | 00 | 0 | 00000 | | NOP | CALL IN SPALT |
| 00130 | -0600 | 00 | 0 | 00135 | | STQ TIME | PRINT ROUTINE. |
| 00131 | -0500 | 00 | 1 | 00163 | | CAL LT+11,1 | |
| 00132 | 0602 | 00 | 0 | 00142 | | SLW DESIG | |
| 00133 | 0074 | 00 | 4 | 00216 | | TSX SPLAT,4 | |
| 00134 | 0000 | 01 | 0 | 00007 | | HTR 7,,1 | |
| 00135 | 606060606060 | | | | TIME | BCD 1 | |
| 00136 | 604431235146 | | | | | BCD 4 MICROSECONDS 9 LEFT TO | |
| 00137 | 622523464524 | | | | | | |
| 00140 | 626011604325 | | | | | | |
| 00141 | 266360634660 | | | | | | |
| 00142 | 606060606060 | | | | DESIG | BCD 1 | |
| 00143 | 633360606060 | | | | | BCD 1T. | |
| 00144 | 2 | 00001 | 1 | 00125 | | TIX PRINT,1,1 | |

| | | | | | | |
|-------|------|----|---|-------|-----------|-------------------------|
| 00145 | 0760 | 00 | 0 | 00166 | SWT 6 | REPEAT PROGRAM |
| 00146 | 0000 | 00 | 0 | 00030 | HTR START | NO-IF SENSE SW IS UP |
| 00147 | 0020 | 00 | 0 | 00030 | TRA START | YES-IF SENSE SW IS DOWN |

| | | | |
|-------|--------------|-------------|-------------|
| 00150 | 601060432526 | LT | BCD 1 8 LEF |
| 00151 | 600760432526 | BCD 1 7 LEF | |
| 00152 | 600660432526 | BCD 1 6 LEF | |
| 00153 | 600560432526 | BCD 1 5 LEF | |
| 00154 | 600460432526 | BCD 1 4 LEF | |
| 00155 | 600360432526 | BCD 1 3 LEF | |
| 00156 | 600260432526 | BCD 1 2 LEF | |
| 00157 | 600160432526 | BCD 1 1 LEF | |
| 00160 | 600060432526 | BCD 1 0 LEF | |
| 00161 | 010160432526 | BCD 111 LEF | |
| 00162 | 010260432526 | BCD 112 LEF | |

| | | | | | | |
|-------|------|----|---|-------|----|-----------------|
| 00163 | 0000 | 30 | 0 | 77776 | CW | IOCD 32K-1,0,24 |
|-------|------|----|---|-------|----|-----------------|

| | | | | | |
|-------|---|-------|---|-------|-------|
| 00164 | 0 | 00000 | 0 | 00000 | SYNC |
| 00165 | 0 | 00000 | 0 | 00000 | TEMPA |
| 00166 | 0 | 00000 | 0 | 00000 | TEMPB |
| 00167 | 0 | 00000 | 0 | 00000 | TEMPC |
| 00170 | 0 | 00000 | 0 | 00000 | VARD |
| 00171 | 0 | 00000 | 0 | 00000 | ROW |
| 00172 | 0 | 00000 | 0 | 00000 | TOT |

| | | | |
|-------|-----------------|-------|---------|
| 00173 | +00000000000001 | PONE | DEC 1 |
| 00174 | +00000000000030 | 24US | DEC 24 |
| 00175 | +00000000000001 | PAHD | DEC 1 |
| 00176 | +00000000000034 | 28US | DEC 28 |
| 00177 | +0000000001266 | INCR | DEC 694 |
| 00200 | +0000000001266 | INITA | DEC 694 |

| | | | | | | |
|-------|------|----|---|-------|-------|-----------|
| 00201 | 0774 | 00 | 4 | 01204 | INITB | AXT 644,4 |
| 00202 | 0601 | 00 | 0 | 00203 | INITC | STO RO |
| | | | | 00203 | RO | BSS 11 |
| | | | | 77777 | 32K | EQU 32767 |

INDEXABLE BCD PRINT SUBROUTINE.

*THIS SUBROUTINE USES THREE SYMBOLS, THEY ARE...

SPLAT, THE FIRST WORD OF THE ROUTINE

CI, USED FOR CARD IMAGE, 26 LOCATION

SUBET, THE CONTENTS OF XRC ARE STORED
IN THE ADDRESS OF SUBET.

*CONDITION OF THE ACC, MQ, AND ACC OVERFLOW

*TRIGGER IS NOT GUARANTEED ON EXIT FROM THIS ROUTINE.

THE PRINTER ON CHANNEL A IS USED
YOU MAY ENTER SPLAT+1 IF YOU HAVE
ALREADY GIVEN WRIT SELECT.

THE RCHA INSTRUCTION IS AT SPLAT+60.

THERE IS NO CHANNEL DELAY IN THE
SUBROUTINE, THEREFORE TAKE CARE NOT
TO USE CI UNTIL AFTER 12 ROW-RIGHT
HAS BEEN WRITTEN. FOR THIS REASON,
YOU MUST GIVE WRS FOR EACH ENTRY
OR ENTER AT SPLAT.

| | | | | | | | |
|-------|-------|----|---|-------|-------|----------------|-----------------------|
| 00216 | 0766 | 00 | 0 | 01361 | SPLAT | WPRA | GET GOING |
| 00217 | 0634 | 00 | 1 | 00313 | | SXA SPLAT+61,1 | |
| 00220 | 0634 | 00 | 2 | 00314 | | SXA SPLAT+62,2 | |
| 00221 | 0634 | 00 | 4 | 00404 | | SXA SUBET,4 | SAVE ORIGINAL XRC. |
| 00222 | -0520 | 00 | 4 | 00001 | | NZT 1,4 | IF CONTROL WORD ZERO. |

*5

| | | | | | | | |
|-------|-------|-------|---|-------|--|------------------|--|
| 00223 | 0020 | 00 | 4 | 00002 | | TRA 2,4 | RETURN |
| 00224 | -0500 | 00 | 4 | 00001 | | CAL 1,4 | GET NON-ZERO WORD |
| 00225 | 0602 | 00 | 0 | 00343 | | SLW SPLAT+85 | SAVE CONTROL WORD |
| 00226 | -0734 | 00 | 1 | 00000 | | PDX 0,1 | TYPE WHEEL NO. |
| 00227 | -3 | 00000 | 1 | 00317 | | TXL SPLAT+65,1,0 | IF DECR. ZERO, GET NEW CONTROL WORD |

*10

| | | | | | | | |
|-------|-------|-------|---|-------|--|----------------|----------------------|
| 00230 | -0634 | 00 | 4 | 00232 | | SXD *+2,4 | GET EXIT ADDRESS |
| 00231 | 0737 | 00 | 2 | 00000 | | PAC 0,2 | BY ADDING TWOS COMP. |
| 00232 | 1 | 00000 | 2 | 00233 | | TXI *+1,2,0 | OF N TO XRC. |
| 00233 | 0634 | 00 | 2 | 00315 | | SXA SPLAT+63,2 | EXIT VALUE. |

SET BIT INDEX TO STARTING WHEEL

| | | | | | | | |
|-------|------|----|---|-------|--|-----------|--------------|
| 00234 | 0634 | 00 | 1 | 00237 | | SXA *+3,1 | FOR SHIFTING |
|-------|------|----|---|-------|--|-----------|--------------|

*15

| | | | | | | | |
|-------|-------|----|---|-------|--|--------------|------------------|
| 00235 | 0774 | 00 | 3 | 00001 | | AXT 1,3 | 1 TO XRA AND XRB |
| 00236 | -0500 | 00 | 0 | 00340 | | CAL SPLAT+82 | BIT INDEX TO P |

00237 -0765 00 1 00000 LGR 0,1 SHIFT TO STARTING POINT
00240 -0100 00 0 00243 TNZ *+3 IF ACC IS ZERO, SET FOR
00241 -0600 00 0 00341 STQ SPLAT+83 RIGHT ROW, AND MAKE

*20

00242 1 00001 2 00244 TXI *+2,2,1 XRB A DUECE
00243 0602 00 0 00341 SLW SPLAT+83 OTHERWISE, LEFT ROW.
00244 0774 00 1 00032 AXT 26,1
00245 0600 00 1 00404 STZ CI+26,1 CLEAR CARD IMAGE
00246 2 00001 1 00245 TIX *-1,1,1

FORM CARD IMAGE.

*25

00247 2 00001 4 00250 TIX *+1,4,1 ADDRESS OF FIRST WORD.
00250 0774 00 1 00006 AXT 6,1 CHARACTER COUNT.
00251 0560 00 4 00001 LDQ 1,4 GET THE WORD.
SOME PEOPLE NEVER
DO, YOU KNOW

00252 0634 00 1 00304 SXA SPLAT+54,1 SAVE CHARACTER COUNT.
00253 -0754 00 0 00000 PXD CLEAR ACC

*30

00254 -0763 00 0 00002 LGL 2 ZONE
00255 0767 00 0 00001 ALS 1 TIMES 2
00256 0734 00 1 00000 PAX 0,1
00257 0634 00 1 00273 SXA SPLAT+45,1 FOR FUTURE REFERENCE.
00260 0760 00 0 00000 CLM

*35

00261 -0763 00 0 00004 LGL 4 DIGIT
00262 0767 00 0 00001 ALS 1 TIMES 2
00263 0602 00 0 00352 SLW CI TEMPO
00264 -0500 00 0 00341 CAL SPLAT+83 BIT INDEX
00265 -0520 00 0 00352 NZT CI IS DIGIT ZERO.

*40

00266 3 00000 1 00336 TXH SPLAT+80,1,0 IS ZERO ZONE TOO.
00267 0534 00 1 00352 LXA CI,1 OK, PROCEED
00270 3 00030 1 00276 TXH SPLAT+48,1,24 CHECK FOR ILLEGAL
00271 3 00024 1 00334 TXH SPLAT+78,1,20 SPECIAL CHARACTER.
00272 -0602 60 2 00352 ORS* SPLAT+92,2 XRB PICKS LEFT OR RIGHT.

*45

00273 0774 00 1 00000 AXT 0,1 ZONE AGAIN.
00274 -3 00000 1 00276 TXL *+2,1,0 NOTHING FOR ZERO ZONE
00275 -0602 60 2 00350 ORS* SPLAT+90,2 PLACE ZONE BIT.

COLUMN SET.

00276 0771 00 0 00001 ARS 1 SET BIT INDEX TO
00277 -0100 00 0 00303 TNZ *+4 NEXT COLUMN, IF ANY.

*50

00300 3 00001 2 00312 TXH SPLAT+60,2,1 IF BX ZERO,+XRB 1, STOP
00301 -0500 00 0 00340 CAL SPLAT+82 IF NOT, SET TO RIGHT
00302 1 00001 2 00303 TXI *+1,2,1 ROW AND PROCEED.
00303 0602 00 0 00341 SLW SPLAT+83 BX READY FOR NEXT COLUMN.
00304 0774 00 1 00000 AXT 0,1 MORE CHARACTERS.

*55

00305 2 00001 1 00252 TIX SPLAT+28,1,1 NEXT COLUMN
00306 0534 00 1 00343 LXA SPLAT+85,1 MORE WORDS MAYBE.
00307 -2 00001 1 00312 TNX *+3,1,1 IF NOT, STOP.
00310 0634 00 1 00343 SXA SPLAT+85,1 YUMMY, GO GET EM.
00311 1 00000 0 00247 TXI SPLAT+25

FIFTEEN MEN ON A DEAD MANS CHEST.

*60

00312 0540 00 0 00342 RCHA SPLAT+84 LET HER RIP
00313 0774 00 1 00000 AXT 0,1
00314 0774 00 2 00000 AXT 0,2
00315 0774 00 4 00000 AXT 0,4
00316 0020 00 4 00002 TRA 2,4 EXIT

GET NEW CONTROL WORD FROM SOMPLACE

*65

00317 0634 00 4 00315 SXA SPLAT+63,4 FOR EXIT
00320 0534 00 1 00313 LXA SPLAT+61,1 RESTORE XRA
00321 -0520 60 0 00343 NZT* SPLAT+85 IF CONTROL WORD ZERO
00322 0020 00 0 00313 TRA SPLAT+61 RETURN.
00323 -0500 00 0 00343 CAL SPLAT+85 OLD CONTROL WORD

*70

00324 0625 00 0 00325 STT *+1 BRING OUT INDEX
00325 -0634 00 0 00327 SXD *+2,0 REGISTER, IF ONE IS TAGED.
00326 0737 00 4 00000 PAC 0,4
00327 1 00000 4 00330 TXI *+1,4,0 GET EFFECTIVE ADDRESS.
00330 -0500 00 4 00000 CAL 0,4 NEW CONTROL WORD.

*75

00331 -0734 00 1 00000 PDX 0,1 TYPE WHEEL ID.
00332 0602 00 0 00343 SLW SPLAT+85
00333 1 00001 4 00234 TXI SPLAT+14,4,1 PROCEED

YOUR AN OLD SMOOTHY.

00334 -0602 60 2 00346 ORS* SPLAT+88,2 PUT EIGHT IN, TAKE
00335 2 00020 1 00272 TIX SPLAT+44,1,16 16 OUT, - GOOD BUSINESS

*80

00336 -3 00004 1 00275 TXL SPLAT+47,1,4 IF NOT BLANK, SET ZONE.
00337 0020 00 0 00276 TRA SPLAT+48 BLANK.
00340 -0 00000 0 00000 MZE FOR BIT INDEX.

00341 0000 00 0 00000 HTR DYNAMIC BIT INDEX.
00342 0000 30 0 00354 IOCD CI+2,,24 BUFFER COMMAND

*85

00343 0000 00 0 00000 HTR SPECIAL SALON FOR
THE CONTROL WORD
00344 0000 00 0 00357 HTR CI+5
00345 0000 00 0 00356 HTR CI+4 BROW ADDRESSES
00346 0000 00 1 00405 HTR CI+27,1
00347 0000 00 1 00404 HTR CI+26,1 ZONE ROW ADDRESSES

*90

00350 0000 00 1 00377 HTR CI+21,1
00351 0000 00 1 00376 HTR CI+20,1 DIGIG ROW ADDRESSES

00352 CI BSS 26
00404 SUBET BSS 1

TO WRITE PUNCH, USE TSX CRNCH,4.

00405 0766 00 0 01341 CRNCH WPUA
00406 0020 00 0 00217 TRA SPLAT+1

*TRANSFORM THE CONTENTS OF ACC 1-35 TO OCTAL IN BCD FORMAT.
*A SIGN CHARACTER FOR MINUS, AND THE Q AND P BITS
*ARE STORED IN THE ADDRESS OF X+1. IF THERE ARE 6
*CHARACTERS OF LESS, RETURN IS MADE TO X+3, OTHER
*WISE, TO X+2. TRANSFORMED WORDS IN MQ AND ACC.
*THIS SUBROUTINE STORES XRC IN SUBSET, WHICH MUST BE
*SUPPLIED BY THE PROGRAM. NO BLANKS ARE INSERTED

00407 0634 00 1 00437 PX SXA PX+24,1
00410 0634 00 2 00440 SXA PX+25,2
00411 0634 00 4 00404 SXA SUBET,4 SAVE XRC
00412 0601 00 0 00443 STO FREE
00413 0771 00 0 00043 ARS 35 P AND Q

*5

00414 0621 00 4 00001 STA 1,4 P AND Q TO X+1
00415 0560 00 0 00443 LDQ FREE
00416 -0754 00 0 00000 PXD CLEAR ACC
00417 -0763 00 0 00001 LGL 1
00420 0767 00 0 00013 ALS 11 SIGN IF MINUS

*10

00421 -0602 00 4 00001 ORS 1,4 SIGN TO X+1
00422 -0765 00 0 00001 LGR 1 DROP SIGN
00423 0774 00 3 00006 AXT 6,3
00424 -0754 00 0 00000 PXD CLEAR ACC
00425 0767 00 0 00003 ALS 3 ZONE

*15

00426 -0763 00 0 00003 LGL 3 DIGIT

00427 2 00001 1 00425 TIX *-2,1,1 6 TIMES.
00430 0602 00 0 00444 SLW FREE+1
00431 -0754 00 0 00000 PXD CLEAR ACC
00432 0767 00 0 00003 ALS 3 ZONE

*20

00433 -0763 00 0 00003 LGL 3 DIGIT
00434 2 00001 2 00432 TIX *-2,2,1 6 TIMES
00435 -0130 00 0 00000 XCL SECOND WORD TO MQ,
00436 -0500 00 0 00444 CAL FREE+1 FIRST TO ACC
00437 0774 00 1 00000 AXT 0,1

*25

00440 0774 00 2 00000 AXT 0,2
00441 0100 00 4 00003 TZE 3,4 X+3 FOR 1 WORD.
00442 0020 00 4 00002 TRA 2,4 X+2 FOR 2 WORDS.

00443 FREE BSS 10

*FIXED BINARY TO FIXED BCD. BINARY WORD IN THE ACC ON

*ENTRY, BCD WORDS IN ACC AND MQ ON EXIT.

LEADING BLANKS FOR LEADING ZEROS.
BLANKS FOR PLUS, - FOR MINUS

*IF THE HIGH ORDER 6 CHARACTERS AR BLANK, RETURN IS

*MADE TO X+2, OTHERWISE X+1.

XRC IS STORED AT SUBET, WHICH MUST
BE SUPPLIED BY THE PROGRAM.

00455 0634 00 1 00504 BTEN SXA BTEN+23,1
00456 0634 00 2 00505 SXA BTEN+24,2
00457 0634 00 4 00404 SXA SUBET,4 SAVE XRC
00460 0602 00 0 00443 SLW FREE DROP SIGN
00461 0760 00 0 00000 CLM

*5

00462 0601 00 0 00446 STO FREE+3 SAVE SIGN
00463 0600 00 0 00444 STZ FREE+1
00464 0600 00 0 00445 STZ FREE+2
00465 0774 00 2 00002 AXT 2,2
00466 0774 00 1 00044 AXT 36,1

*10

00467 -0754 00 0 00000 PXD CLEAR ACC.
00470 0560 00 0 00443 LDQ FREE
00471 -0520 00 0 00443 NZT FREE WHEN ZERO-
00472 0020 00 0 00507 TRA BTEN+26 FINISHED.
00473 0221 00 0 00523 DVP BTEN+38 BY 10 DECIMAL.

*15

00474 -0600 00 0 00443 STQ FREE
00475 0767 00 1 00044 ALS 36,1 SHIFT TO POSITION,
00476 0361 00 2 00446 ACL FREE+3,2 TACK ON LOW ORDER-
00477 0602 00 2 00446 SLW FREE+3,2 SAVE PARTIAL RESULT.
00500 2 00006 1 00467 TIX BTEN+10,1,6 GET NEXT DIGIT, OR

*20

00501 2 00001 2 00466
00502 -0500 00 0 00445

TIX BTEN+9,2,1 SECOND WORD.
CAL FREE+2 IF XRB RUNS OUT BEFORE
QUOT. IS ZERO, NO
ROOM FOR SIGN.

00503 0560 00 0 00444
00504 0774 00 1 00000
00505 0774 00 2 00000

LDQ FREE+1 LOW ORDER TO MQ.
AXT 0,1
AXT 0,2

*25

00506 0020 00 4 00001

TRA 1,4 EXIT-TO X+1 FOR 2 WORDS.

HE IS A FOWL CANINE.

00507 0500 00 0 00446
00510 -0501 00 0 00521
00511 -0120 00 0 00513
00512 -0500 00 0 00522

CLA FREE+3 BRING IN SIGN.
ORA BTEN+36 BLANK-MINUS.
TMI *+2 WAS WORD MINUS.
CAL BTEN+37 NO, GET BLANKS

*30

00513 0767 00 1 00044
00514 0361 00 2 00446
00515 -3 00001 2 00503
00516 -0130 00 0 00000
00517 -0500 00 0 00522

ALS 36,1 BUMBSIE DAISY.
ACL FREE+3,2 NON-ZERO DIGITS.
TXL BTEN+22,2,1 OUT ON HIGH ORDER
XCL
CAL BTEN+37 HIGH ORDER BLANK.

*35

00520 1 77777 4 00504
00521 -006060606040
00522 -206060606060
00523 0000 00 0 00012

TXI BTEN+23,4,-1 RETURN TO X+2
OCT -406060606040 BLANK MINUS.
OCT 606060606060 BLANK PLUS
HTR 10 DIVISOR

00030

END START

EOF*